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Advantech IEC 61131-3 SoftLogic Software

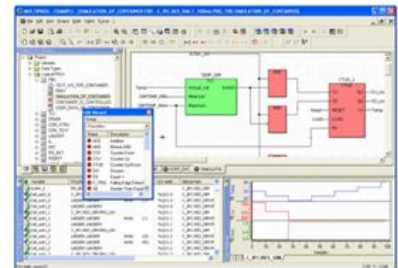


■ Development Environment: **MultiProg**

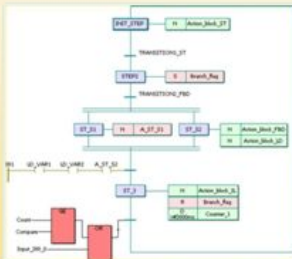
- Real-time performance (1 ms)
- Off-line simulation & online download
- PID Control FB Support

■ Runtime Engine: **ProConOS**

- Built-in in Advantech PAC controller
- No need extra payment for license



Structure Text (ST)

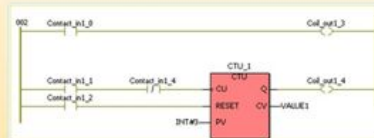


Sequential Function Chart (SFC)

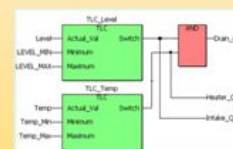
```
1 CASE ROBOT_OF
2 1: ROBOT_X := ROBOT_X + 200;
3 ROBOT_Z := ROBOT_Z + ADD_ARM;
4 ROBOT1:=1;
5 IF ROBOT_X >= RANGE_POS_1 THEN
6 ROBOT1:=2;
7 END_IF;
8 2: ROBOT_X := ROBOT_X - 200;
9 ROBOT_Z := ROBOT_Z - ADD_ARM;
10 ROBOT1:=1;
11 IF ROBOT_X <= RANGE_NEG_1 THEN
12 ROBOT1:=1;
13 END_IF;
14 END_CASE;
15 POWER := ROBOT_X;
16 COUNTER_1 := COUNTER_1+1;
17 IF COUNTER_1 >=5000 THEN
18 COUNTER_1 :=0;
19 END_IF;
20
```

```
1 LD VIX0.2
2 AND VIX0.3
3 OR Action_INIT
4 ST IL_VAR
5
6 LD Input_IX0_Q
7 JHPC MANUAL
8
9 (*Timer FB TON*)
10 LD Timer_start
11 ST TON_IL_IN
12 LD PT_TON_IL
13 ST TON_IL_PT
14 CAL TON_IL
15 LD TON_IL_Q
16 ST Action_INIT
17 STN Timer_start
18 LD TON_IL_ET
19 ST Timer_value
20
```

Instruction List (IL)



Ladder



Function Block (FB)

Enabling an Intelligent Planet

ADVANTECH

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